

Garant**Thread milling insert for internal threads 60°, HB7720, Pitch: 0,5-1,5 mm****Order data**

Order number	218122 0,5-1,5
GTIN	4062406245283
Item class	21D

Description**Version:**

Insert size 11.

Application:

For metric internal threads with 60° flank to DIN / ISO R 262 (DIN 13).

Technical description

Thread pitch	0.5 - 1.5 mm
Coating	TiCN
Full profile	no
suitable for threads	M16×0.5; M16×0.75; M16×1.0; M17×1.25; M17×1.5
Grade	HB7720
Tool material	Carbide
Flank angle	60 degrees
Insert size	11 mm

Feed f_z in steel < 1100 N/mm ²	1 mm
Feed f_z in INOX < 900 N/mm ²	0.03 mm
Cutting direction	right-hand and left-hand
Type of product	Cutter insert for milling