



Thread milling insert for internal threads 60°, HB7720, Pitch: 1,5-2,0 mm



Order data

Order number	218122 1,5-2,0
GTIN	4062406245290
Item class	21D

Description

Version:

Insert size 11.

Application:

For metric internal threads with 60° flank to DIN / ISO R 262 (DIN 13).

Cutting direction: right-hand and left-hand

Feed f_z in INOX < 900 N/mm²: 0.03 mm

Technical description

Thread pitch	1.5 - 2 mm
Coating	TiCN
Full profile	no
maximum thread pitch	2 mm
suitable for threads	M23×1.5; M23×2; M26×2
Grade	HB7720
Tool material	Carbide

Flank angle	60 degrees
Insert size	11 mm
Feed f_z in steel < 1100 N/mm ²	0.1 mm
Feed f_z in INOX < 900 N/mm ²	0.03 mm
Cutting direction	right-hand and left-hand
Type of product	Cutter insert for milling