

Garant
Thread milling insert for internal threads 60°, HB7720, Pitch: 2,5-4,0 mm

Order data

Order number	218122 2,5-4,0
GTIN	4062406245306
Item class	21D

Description
Version:

Insert size 11.

Application:

For metric internal threads with 60° flank to DIN / ISO R 262 (DIN 13).

Technical description

Thread pitch	2.5 - 4 mm
Full profile	no
Coating	TiCN
suitable for threads	M30×2.5; M30×3
Grade	HB7720
Tool material	Carbide
Flank angle	60 degrees
Insert size	11 mm
Feed f_z in steel < 1100 N/mm ²	1 mm

Feed f_z in INOX < 900 N/mm ²	0.03 mm
Cutting direction	right-hand and left-hand
Type of product	Cutter insert for milling