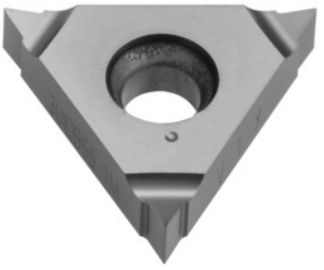
Thread milling insert for internal threads 60°, HB7720, Pitch: 1,5-2,0 mm



Order data

Order number	218124 1,5-2,0
GTIN	4062406245313
Item class	21D

Description

Version:
Insert size 16.
Application:
For metric internal threads with 60° flank to DIN / ISO R 262 (DIN 13).
Cutting direction: right-hand and left-hand
Feed f_z in INOX < 900 N/mm^2: 0.03 mm

Technical description

Full profile	no
Thread pitch	1.5 - 2 mm
Coating	TiCN
maximum thread pitch	2 mm
suitable for threads	M39×1.5; M39×2
Grade	HB7720
Tool material	Carbide
Flank angle	60 degrees

Insert size	16 mm
Feed f_z in steel < 1100 N/mm^2	0.1 mm
Feed f_z in INOX < 900 N/mm^2	0.03 mm
Cutting direction	right-hand and left-hand
Type of product	Cutter insert for milling