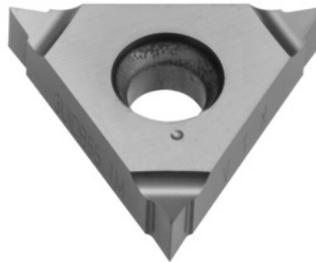




Thread milling insert for internal threads 60°, HB7720, Pitch: 2,5-3,5 mm



Order data

Order number	218124 2,5-3,5
GTIN	4062406245320
Item class	21D

Description

Version:

Insert size 16.

Application:

For metric internal threads with 60° flank to DIN / ISO R 262 (DIN 13).

Cutting direction: right-hand and left-hand

Feed f_z in INOX < 900 N/mm²: 0.03 mm

Technical description

Full profile	no
Coating	TiCN
Thread pitch	2.5 - 3.5 mm
maximum thread pitch	3,5 mm
suitable for threads	M40×2.5; M41×3; M42×3.5
Grade	HB7720
Tool material	Carbide
Flank angle	60 degrees

Insert size	16 mm
Feed f_z in steel < 1100 N/mm ²	0.1 mm
Feed f_z in INOX < 900 N/mm ²	0.03 mm
Cutting direction	right-hand and left-hand
Type of product	Cutter insert for milling