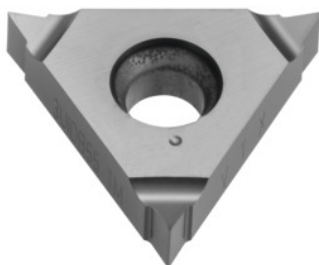




Thread milling insert for internal threads 60°, HB7720, Pitch: 4,0-6,0 mm



Order data

Order number	218124 4,0-6,0
GTIN	4062406245344
Item class	21D

Description

Version:

Insert size 16.

Application:

For metric internal threads with 60° flank to DIN / ISO R 262 (DIN 13).

Cutting direction: right-hand and left-hand

Feed f_z in INOX < 900 N/mm²: 0.03 mm

Technical description

Full profile	no
Thread pitch	4 - 6 mm
Coating	TiCN
maximum thread pitch	6 mm
suitable for threads	M48×5; M64×6
Grade	HB7720
Tool material	Carbide
Flank angle	60 degrees

Insert size	16 mm
Feed f_z in steel < 1100 N/mm ²	0.1 mm
Feed f_z in INOX < 900 N/mm ²	0.03 mm
Cutting direction	right-hand and left-hand
Type of product	Cutter insert for milling