



Thread milling insert, HB7720, Threads per inch: 11-7



Order data

Order number	218131 11-7
GTIN	4062406245375
Item class	21D

Description

Version:

Insert size 11.

Application:

For internal and external threads with 55° flank to standard BS 84: 1956, DIN 259, ISO 228/1: 1982.

Cutting direction: right-hand and left-hand

Feed f_z in INOX < 900 N/mm²: 0.03 mm

Technical description

Coating	TiCN
Threads per inch	11 - 7
Full profile	no
maximum thread pitch	2,309 mm
suitable for threads	7/8-11; 3/4-10; 7/8-9; 1-8
Grade	HB7720
Tool material	Carbide

Flank angle	55 degrees
Insert size	11 mm
Feed f_z in steel < 1100 N/mm ²	0.05 mm
Feed f_z in INOX < 900 N/mm ²	0.03 mm
Cutting direction	right-hand and left-hand
Type of product	Cutter insert for milling