



Thread milling insert, HB7720, Threads per inch: 48-16



Order data

Order number	218131 48-16
GTIN	4062406245351
Item class	21D

Description

Version:

Insert size 11.

Application:

For internal and external threads with 55° flank to standard BS 84: 1956, DIN 259, ISO 228/1: 1982.

Cutting direction: right-hand and left-hand

Feed f_z in INOX < 900 N/mm²: 0.03 mm

Technical description

Full profile	no
Threads per inch	48 - 16
Coating	TiCN
maximum thread pitch	0,529 mm
suitable for threads	1 3/8-26
Grade	HB7720
Tool material	Carbide

Flank angle	55 degrees
Insert size	11 mm
Feed f_z in steel < 1100 N/mm ²	0.05 mm
Feed f_z in INOX < 900 N/mm ²	0.03 mm
Cutting direction	right-hand and left-hand
Type of product	Cutter insert for milling