

**Indexable milling cutter 90° MFWN, Plain shank, Ø D / number of teeth Z: 50/3 mm****Order data**

Order number	225600 50/3
GTIN	4960664647392
Item class	250

Description**Version:**

Milling cutter with double-sided indexable inserts.

The combination of approach angle, chip chamber design as well as the geometries and cutting angles of the indexable inserts ensure outstanding metal removal rates, chip clearance, working life, and low cutting forces, and hence high cost-effectiveness.

Through-coolant: yes

maximum cutting depth $a_{p\max}$: 8 mm

Overhang L_1 : 30 mm

Overall length L_{tot} : 110 mm

Shank Ø D_s h6: 32 mm

suitable indexable insert: WNMU 0806..

Insert screw: 229700 (T15; 4.2 Nm)

Technical description

maximum cutting depth $a_{p\max}$	8 mm
Overall length L_{tot}	110 mm
suitable indexable insert	WNMU 0806..
Overhang L_1	30 mm
Shank Ø D_s h6	32 mm
Cutting edge Ø D_c	50 mm

Insert screw	229700 (T15; 4.2 Nm)
Number of cutting edges Z	3
Shank type	Plain shank
Setting angle κ	90 degrees
Milling application	Plunging
Milling application	End milling
Through-coolant	yes
Type of product	Indexable insert cutter

Accessories

Clamping screw	229700
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