



Indexable milling cutter 90° MEV, Plain shank, Ø D / number of teeth Z: 25/2L mm



Order data

Order number	226400 25/2L
GTIN	4960664914203
Item class	250

Description

Version:

High-performance milling cutter with newly developed triangular indexable insert for corner and slot milling and ramping with lower cutting forces and increased stability.

Through-coolant: yes

maximum cutting depth $a_{p\max}$: 6 mm

Overhang L_1 : 50 mm

Overall length L_{tot} : 170 mm

Shank Ø D_s h6: 25 mm

suitable indexable insert: TOMT060508

Insert screw: 229723 1 (10IP; 2.0 Nm)

Technical description

maximum cutting depth $a_{p\max}$	6 mm
Overhang L_1	50 mm
Shank Ø D_s h6	25 mm
Overall length L_{tot}	170 mm
suitable indexable insert	TOMT060508
Cutting edge Ø D_c	25 mm
Insert screw	229723 1 (10IP; 2.0 Nm)
Number of cutting edges Z	2

Shank type	Plain shank
Setting angle κ	90 degrees
Milling application	End milling
Milling application	Plunging
Milling application	Ramping
Through-coolant	yes
Type	W
Type of product	Indexable insert cutter

Accessories

Clamping screw Type 1	229723 1
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