



Indexable milling cutter 90° MEV, Plain shank, Ø D / number of teeth Z: 32/4 mm



Order data

Order number	226400 32/4
GTIN	
Item class	250

Description

Version:

High-performance milling cutter with newly developed triangular indexable insert for corner and slot milling and ramping with lower cutting forces and increased stability.

Through-coolant: yes

maximum cutting depth $a_{p\max}$: 6 mm

Overhang L_1 : 32 mm

Overall length L_{tot} : 130 mm

Shank Ø D_s h6: 25 mm

Insert screw: 229723 1 (10IP; 2.0 Nm)

Technical description

Cutting edge Ø D_c	32 mm
Number of cutting edges Z	4
maximum cutting depth $a_{p\max}$	6 mm
Overhang L_1	32 mm
Insert screw	229723 1 (10IP; 2.0 Nm)
Shank Ø D_s h6	25 mm
Overall length L_{tot}	130 mm
Shank type	Plain shank
Setting angle κ	90 degrees

Milling application	End milling
Milling application	Plunging
Milling application	Ramping
Through-coolant	yes
Type of product	Indexable insert cutter

Accessories

Clamping screw Type 1	229723 1
-----------------------	----------