


TOMT 060508ER-SM, PR1525, Designation: ST1400

Order data

| | |
|--------------|---------------|
| Order number | 226433 ST1400 |
| GTIN | |
| Item class | 25A |

Description
Version:

Improved chip evacuation with unique chip breaker design for the indexable inserts. The maximum axial rake angle of 17° ensures low cutting forces.

Application:

The SM geometry is the 1st choice for lower cutting forces.

Corner radius: 0.8 mm

ISO code indexable insert: KOMET® indexable insert

Feed f_z : 0.08 - 0.2 mm

Technical description

| | |
|---------------------------|-------------------------|
| Feed f_z | 0.08 - 0.2 mm |
| Corner radius | 0.8 mm |
| ISO code indexable insert | KOMET® indexable insert |
| Type | ST1400 |
| Grade | PR1525 |
| Tool material | Carbide |

Type of product

Indexable insert for milling