



Base body MT shank, with through-coolant, 8×D, Type: 18



Order data

Order number	232274 18
GTIN	4062406106003
Item class	22G

Description

Version:

With internal cooling.

Note:

Further sizes available on request.

Reduce feed rates f by 5% and v_c values by 10%.

For suitable reducing adapters for tools with MT shanks see **No. 343000-343530**.

Through-coolant: yes

Number of cutting edges Z : 2

Dia. range D_c : 18 - 24 mm

Reach L_1 : 273.1 mm

Morse taper MT size: 3

Clamping screws: 232990 TX9

Technical description

Clamping screws	232990 TX9
Reach L_1	273.1 mm
Dia. range D_c	18 - 24 mm
Morse taper MT size	3
Number of cutting edges Z	2
Drill depth up to	8×D
Shank	Morse taper
Through-coolant	yes

Type of product

Indexable drill