



Base body MT shank, with through-coolant, 12×D, Type: 18



Order data

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| Order number | 232275 18 |
| GTIN | 4062406106065 |
| Item class | 22G |

Description

Version:

With internal cooling.

Note:

Further sizes available on request.

For suitable reducing adapters for tools with MT shanks see **No. 343000-343530**.

Reduce feed rates f by 10% and v_c values by 30%.

Through-coolant: yes

Number of cutting edges Z : 2

Dia. range D_c : 18 - 24 mm

Reach L_1 : 288 mm

Morse taper MT size: 3

Clamping screws: 232990 TX9

Technical description

| | |
|-----------------------------|-----------------|
| Clamping screws | 232990 TX9 |
| Dia. range D_c | 18 - 24 mm |
| Reach L_1 | 288 mm |
| Morse taper MT size | 3 |
| Number of cutting edges Z | 2 |
| Drill depth up to | 12×D |
| Shank | Morse taper |
| Through-coolant | yes |
| Type of product | Indexable drill |

