



## Base body MT shank, with through-coolant, 12×D, Type: 25



### Order data

Order number	232275 25
GTIN	4062406106072
Item class	22G

### Description

#### Version:

With internal cooling.

#### Note:

Further sizes available on request.

For suitable reducing adapters for tools with MT shanks see **No. 343000-343530**.

Reduce feed rates  $f$  by 10% and  $v_c$  values by 30%.

Through-coolant: yes

Number of cutting edges  $Z$ : 2

Dia. range  $D_c$ : 25 - 35 mm

Reach  $L_1$ : 300 mm

Morse taper MT size: 4

Clamping screws: 232990 TX15

### Technical description

Dia. range $D_c$	25 - 35 mm
Clamping screws	232990 TX15
Morse taper MT size	4
Reach $L_1$	300 mm
Number of cutting edges $Z$	2
Drill depth up to	12×D
Shank	Morse taper
Through-coolant	yes
Type of product	Indexable drill

