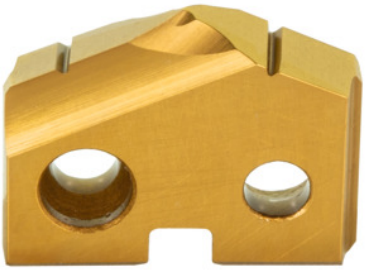
HOLEX

Drill insert with pointed tip HSS, TiN, Ø D: 12,5 mm



Order data

Order number	232282 12,5
GTIN	4062406095970
Item class	22F

Description

Version:
Exchangeable HSS cutter for universal application. Cannot be reground.
With chip breaker. Pointed tip for high stability and self-centring.
Note:
Further sizes available on request.
Point angle: 132 degrees
for base body type: 12
Feed f in steel < 900 N/mm^2: 0.08 mm/rev.
Feed f in stainless steel > 900 N/mm^2: 0.12 mm/rev.

Technical description

Ø D	12.5 mm
for base body type	12
Feed f in steel < 900 N/mm^2	0.08 mm/rev.
Feed f in stainless steel > 900 N/mm^2	0.12 mm/rev.
Number of changes/inserts	1
Coating	TiN

Grade	TiN
Tool material	HSS
Point angle	132 degrees
Number of cutting edges Z	2
Type of product	Cutter insert for boring