

**Drill insert with pointed tip HSS, TiN, Ø D: 14 mm****Order data**

|              |               |
|--------------|---------------|
| Order number | 232282 14     |
| GTIN         | 4062406096007 |
| Item class   | 22F           |

**Description****Version:**

Exchangeable HSS cutter for universal application. Cannot be reground.  
With chip breaker. Pointed tip for high stability and self-centring.

**Note:**

Further sizes available on request.

Point angle: 132 degrees

for base body type: 13

Feed  $f$  in steel  $< 900 \text{ N/mm}^2$ : 0.14 mm/rev.

Feed  $f$  in stainless steel  $> 900 \text{ N/mm}^2$ : 0.17 mm/rev.

**Technical description**

|                                                    |              |
|----------------------------------------------------|--------------|
| Ø D                                                | 14 mm        |
| for base body type                                 | 13           |
| Feed $f$ in steel $< 900 \text{ N/mm}^2$           | 0.14 mm/rev. |
| Feed $f$ in stainless steel $> 900 \text{ N/mm}^2$ | 0.17 mm/rev. |
| Number of changes/inserts                          | 1            |
| Coating                                            | TiN          |

|                           |                          |
|---------------------------|--------------------------|
| Grade                     | TiN                      |
| Tool material             | HSS                      |
| Point angle               | 132 degrees              |
| Number of cutting edges Z | 2                        |
| Type of product           | Cutter insert for boring |