



Drill insert with pointed tip HSS, TiN, Ø D: 18,5 mm



Order data

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|--------------|---------------|
| Order number | 232282 18,5 |
| GTIN | 4062406096496 |
| Item class | 22F |

Description

Version:

Exchangeable HSS cutter for universal application. Cannot be reground.
With chip breaker. Pointed tip for high stability and self-centring.

Note:

Further sizes available on request.

Point angle: 132 degrees

for base body type: 18

Feed f in steel < 900 N/mm²: 0.18 mm/rev.

Feed f in stainless steel > 900 N/mm²: 0.19 mm/rev.

Technical description

| | |
|---|--------------|
| Ø D | 18.5 mm |
| Feed f in steel < 900 N/mm ² | 0.18 mm/rev. |
| for base body type | 18 |
| Feed f in stainless steel > 900 N/mm ² | 0.19 mm/rev. |
| Number of changes/inserts | 1 |
| Coating | TiN |

| | |
|---------------------------|--------------------------|
| Grade | TiN |
| Tool material | HSS |
| Point angle | 132 degrees |
| Number of cutting edges Z | 2 |
| Type of product | Cutter insert for boring |