



Drill insert with pointed tip HSS, TiN, Ø D: 18 mm



Order data

Order number	232282 18
GTIN	4062406096489
Item class	22F

Description

Version:

Exchangeable HSS cutter for universal application. Cannot be reground.
With chip breaker. Pointed tip for high stability and self-centring.

Note:

Further sizes available on request.

Point angle: 132 degrees

for base body type: 18

Feed f in steel < 900 N/mm²: 0.18 mm/rev.

Feed f in stainless steel > 900 N/mm²: 0.19 mm/rev.

Technical description

Feed f in stainless steel > 900 N/mm ²	0.19 mm/rev.
Ø D	18 mm
Feed f in steel < 900 N/mm ²	0.18 mm/rev.
for base body type	18
Number of changes/inserts	1
Coating	TiN

Grade	TiN
Tool material	HSS
Point angle	132 degrees
Number of cutting edges Z	2
Type of product	Cutter insert for boring