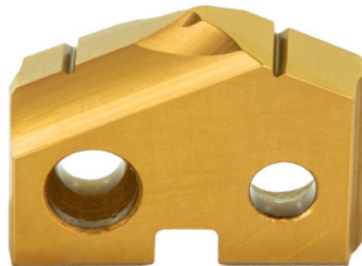




## Drill insert with pointed tip HSS, TiN, Ø D: 22 mm



### Order data

|              |               |
|--------------|---------------|
| Order number | 232282 22     |
| GTIN         | 4062406096557 |
| Item class   | 22F           |

### Description

#### Version:

Exchangeable HSS cutter for universal application. Cannot be reground.  
With chip breaker. Pointed tip for high stability and self-centring.

#### Note:

Further sizes available on request.

Point angle: 132 degrees

for base body type: 18

Feed f in steel < 900 N/mm<sup>2</sup>: 0.18 mm/rev.

Feed f in stainless steel > 900 N/mm<sup>2</sup>: 0.19 mm/rev.

### Technical description

|   |              |
|---|--------------|
| Ø D   | 22 mm        |
| Feed f in steel < 900 N/mm <sup>2</sup>           | 0.18 mm/rev. |
| for base body type                                | 18           |
| Feed f in stainless steel > 900 N/mm <sup>2</sup> | 0.19 mm/rev. |
| Number of changes/inserts                         | 1            |
| Coating   | TiN          |

|                           |                          |
|---------------------------|--------------------------|
| Grade                     | TiN                      |
| Tool material             | HSS                      |
| Point angle               | 132 degrees              |
| Number of cutting edges Z | 2                        |
| Type of product           | Cutter insert for boring |