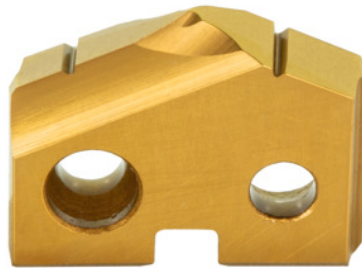




## Drill insert with pointed tip HSS, TiN, Ø D: 27 mm



### Order data

Order number	232282 27
GTIN	4062406096618
Item class	22F

### Description

#### Version:

Exchangeable HSS cutter for universal application. Cannot be reground.  
With chip breaker. Pointed tip for high stability and self-centring.

#### Note:

Further sizes available on request.

Point angle: 132 degrees

for base body type: 25

Feed f in steel < 900 N/mm<sup>2</sup>: 0.25 mm/rev.

Feed f in stainless steel > 900 N/mm<sup>2</sup>: 0.24 mm/rev.

### Technical description

Feed f in stainless steel > 900 N/mm <sup>2</sup>	0.24 mm/rev.
Feed f in steel < 900 N/mm <sup>2</sup>	0.25 mm/rev.
Ø D	27 mm
for base body type	25
Number of changes/inserts	1
Coating	TiN

Grade	TiN
Tool material	HSS
Point angle	132 degrees
Number of cutting edges Z	2
Type of product	Cutter insert for boring