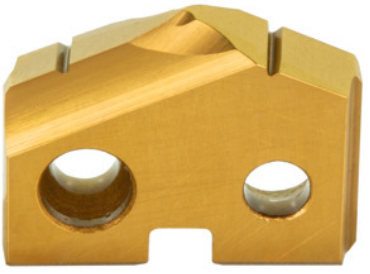
HOLEX

# Drill insert with pointed tip HSS, TiN, ⌀ D: 28 mm



## Order data

| | |
|---|---|
| Order number | 232282 28 |
| GTIN | 4062406096625 |
| Item class | 22F |

## Description

**Version:**
Exchangeable HSS cutter for universal application. Cannot be reground.
With chip breaker. Pointed tip for high stability and self-centring.
**Note:**
Further sizes available on request.
Point angle: 132 degrees
for base body type: 25
Feed f in steel < 900 N/mm$^2$: 0.25 mm/rev.
Feed f in stainless steel > 900 N/mm$^2$: 0.24 mm/rev.

## Technical description

| | |
|---|---|
| for base body type | 25 |
| Feed f in steel < 900 N/mm$^2$ | 0.25 mm/rev. |
| ⌀ D | 28 mm |
| Feed f in stainless steel > 900 N/mm$^2$ | 0.24 mm/rev. |
| Number of changes/inserts | 1 |
| Coating | TiN |

| | |
|---|---|
| Grade | TiN |
| Tool material | HSS |
| Point angle | 132 degrees |
| Number of cutting edges Z | 2 |
| Type of product | Cutter insert for boring |