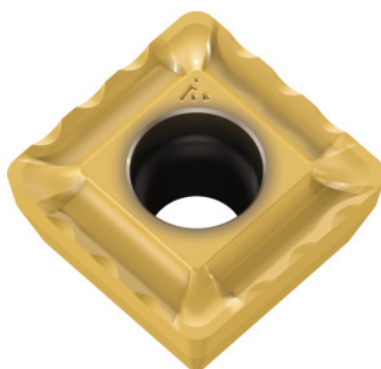


Garant**SOGX 110509, HB6535, Type: UNI****Order data**

Order number	234082 UNI
GTIN	4062406084332
Item class	21E

Description**Suitable for :**

GARANT Power Drill No. 234000 – 234015.

Recommendation:

When spot drilling with holder No. 234015, reduce the feed rate to 70%.

Feed f: 0.08 - 0.18 mm/rev.

Technical description

Type	UNI
Number of changes/inserts	4
Coating	TiN
ISO code indexable insert	SOGX 110509
Grade	HB6535
Tool material	Carbide
Feed f	0.08 - 0.18 mm/rev.
Type of product	Indexable insert for drilling

