



HOLEX Pro Drill indexable drill Combination shank, 2xD, Ø DC: 15 mm

Order data

Order number	235000 15
GTIN	4062406252748
Item class	22L

Description

Version:

HOLEX Pro Drill indexable drills combine cost efficiency with technically fully developed capability.

For use up to 4xD in challenging drilling applications.

Bore tolerance: -0.1 / +0.25 mm

Application:

With indexable inserts No. 235030 – 235082.

Both SOMT inserts for the outer insert seats and also XOMT inserts for the inner insert seats are required.

Supplied with:

With insert screws (supplied without indexable inserts).

for inch Ø: 19/32 inch

Overhang L_A : 49 mm

Shank Ø D_s : 20 mm

Shank length L_s : 50 mm

ISO code indexable insert: SOMT05T204 / XOMT05T204

Pack of insert screws: 232980 1 (TX6;0.4Nm)

Technical description

Pack of insert screws	232980 1 (TX6;0.4Nm)
Number of cutting edges Z	1
Reach L_1	33 mm
Shank length L_s	50 mm
Shank Ø D_s	20 mm
Nominal Ø D	15

Series	HOLEX Pro Drill
for inch Ø	19/32 inch
ISO code indexable insert	SOMT05T204 / XOMT05T204
Overall length L	99 mm
Maximum adjustment limit V_{max}	0.25 mm
Overhang L_A	49 mm
Drill depth for indexable insert drill up to	2×D
Shank	ISO 9766
Use for drilling	limited centre drilling
Use for drilling	limited cross-drilling
Use for drilling	limited drilling with oblique exit
Use for drilling	limited oblique spot drilling
Use for drilling	limited drilling through a stack
Use for drilling	limited convexity
Through-coolant	yes
Machining strategy	HPC

Accessories

6 mm blade for Torx® Torx® profile TX6	659922 TX6
Torque screwdriver with scale, to take interchangeable blades maximum torque 200 cNm	659906 200