HOLEX Pro Drill indexable drill Combination shank, 3×D, ∅ DC: 26,5 mm

Order data

Order number	235005 26,5
GTIN	4062406253219
Item class	22L

Description

Version:
HOLEX Pro Drill indexable drills combine cost efficiency with technically fully developed capability.
For use up to 4×D in challenging drilling applications.
Bore tolerance: -0.1 / +0.25 mm
Application:
With indexable inserts No. 235030 – 235082.
Both SOMT inserts for the outer insert seats and also XOMT inserts for the inner insert seats are required.
Supplied with:
With insert screws (supplied without indexable inserts).
Overhang L_A: 103 mm
Shank ∅ D_s: 32 mm
Shank length L_s: 60 mm
ISO code indexable insert: SOMT093608 / XOMT093605
Pack of insert screws: 232980 4 (TX9;1.2Nm)

Technical description

Nominal ∅ D	26.5
Series	HOLEX Pro Drill
Number of cutting edges Z	1
Pack of insert screws	232980 4 (TX9;1.2Nm)
Shank ∅ D_s	32 mm
ISO code indexable insert	SOMT093608 / XOMT093605
Shank length L_s	60 mm

Reach L_1	81 mm
Overall length L	163 mm
Maximum adjustment limit V_{max}	0.3 mm
Overhang L_A	103 mm
Drill depth for indexable insert drill up to	3×D
Shank	ISO 9766
Use for drilling	limited drilling through a stack
Use for drilling	limited convexity
Use for drilling	limited drilling with oblique exit
Use for drilling	limited cross-drilling
Use for drilling	limited oblique spot drilling
Use for drilling	limited drilling with oblique exit
Through-coolant	yes
Machining strategy	HPC

Accessories

Torque screwdriver with scale, to take interchangeable blades maximum torque 200 cNm	659906 200
6 mm blade for Torx® Torx® profile TX9	659922 TX9