



HOLEX Pro Drill indexable drill Combination shank, 3×D, Ø DC: 39 mm

Order data

Order number	235005 39
GTIN	4062406253356
Item class	22L

Description

Version:

HOLEX Pro Drill indexable drills combine cost efficiency with technically fully developed capability.

For use up to 4×D in challenging drilling applications.

Bore tolerance: -0.1 / +0.25 mm

Application:

With indexable inserts No. 235030 – 235082.

Both SOMET inserts for the outer insert seats and also XOMET inserts for the inner insert seats are required.

Supplied with:

With insert screws (supplied without indexable inserts).

Overhang L_A : 152 mm

Shank Ø D_s : 40 mm

Shank length L_s : 70 mm

ISO code indexable insert: SOMET13M510 / XOMET13M506

Pack of insert screws: 232980 6 (TX15;3Nm)

Technical description

Reach L_1	121 mm
Pack of insert screws	232980 6 (TX15;3Nm)
Nominal Ø D	39
Shank length L_s	70 mm
ISO code indexable insert	SOMET13M510 / XOMET13M506
Series	HOLEX Pro Drill
Shank Ø D_s	40 mm

Number of cutting edges Z	1
Overall length L	222 mm
Maximum adjustment limit V_{\max}	0.35 mm
Overhang L_A	152 mm
Drill depth for indexable insert drill up to	3×D
Shank	ISO 9766
Use for drilling	limited drilling through a stack
Use for drilling	limited convexity
Use for drilling	limited drilling with oblique exit
Use for drilling	limited cross-drilling
Use for drilling	limited oblique spot drilling
Use for drilling	limited drilling with oblique exit
Through-coolant	yes
Machining strategy	HPC

Accessories

Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
6 mm blade for Torx® Torx® profile TX15	659922 TX15