



## HOLEX Pro Drill indexable drill Combination shank, 4xD, Ø DC: 36 mm



### Order data

Order number	235010 36
GTIN	4062406253677
Item class	22L

### Description

#### Version:

HOLEX Pro Drill indexable drills combine cost efficiency with technically fully developed capability.

For use up to 4xD in challenging drilling applications.

**Bore tolerance:** -0.05 / +0.3 mm

#### Application:

With indexable inserts No. 235030 – 235082.

Both SOMT inserts for the outer insert seats and also XOMT inserts for the inner insert seats are required.

#### Supplied with:

With insert screws (supplied without indexable inserts).

#### Recommendation:

When spot-drilling reduce the feed rate by 70 %.

Overhang  $L_A$ : 178 mm

Shank  $\varnothing D_s$ : 40 mm

Shank length  $L_s$ : 70 mm

ISO code indexable insert: SOMT13M510 / XOMT13M506

Pack of insert screws: 232980 6 (TX15;3Nm)

## Technical description

Nominal $\varnothing$ D	36
Reach $L_1$	148 mm
ISO code indexable insert	SOMT13M510 / XOMT13M506
Number of cutting edges Z	1
Pack of insert screws	232980 6 (TX15;3Nm)
Shank $\varnothing$ $D_s$	40 mm
Series	HOLEX Pro Drill
Shank length $L_s$	70 mm
Overall length L	248 mm
Maximum adjustment limit $V_{max}$	0.35 mm
Overhang $L_A$	178 mm
Drill depth for indexable insert drill up to	4xD
Shank	ISO 9766
Use for drilling	limited drilling with oblique exit
Use for drilling	limited cross-drilling
Use for drilling	limited oblique spot drilling
Use for drilling	limited drilling through a stack
Use for drilling	limited drilling with oblique exit
Use for drilling	limited convexity
Through-coolant	yes
Machining strategy	HPC

## Accessories

Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
6 mm blade for Torx® Torx® profile TX15	659922 TX15