


**SOMT05T204, HBD30, Type: UNI**

**Order data**

Order number	235030 UNI
GTIN	4062406253875
Item class	22K

**Description**
**Version:**

The central cutting edge centres the drill quickly and reliably. The outer cutting edge offers outstanding chip clearance.

**Application:**

SOMT inserts exclusively as the outer cutting edges. XOMT inserts exclusively as the centre cutting edge.

**Suitable for :**

HOLEX Pro Drill No. 235000 – 235010.

Feed  $f$  in steel < 900 N/mm<sup>2</sup>: 0.05 - 0.1

**Technical description**

Number of changes/inserts	4
Coating	TiAlN
ISO code indexable insert	SOMT05T204
Grade	HBD30
Tool material	Carbide

Feed f in steel < 900 N/mm <sup>2</sup>	0.05 - 0.1
Type of product	Indexable insert for drilling