



KOMET KUB Quatron® indexable drill ABS® shank, 3×D, Ø DC: 27 mm



Order data

Order number	235505 27
GTIN	4047109026209
Item class	24P

Description

Version:

With ABS® shank.

Application:

With indexable inserts No. 236520 – 236576.

Supplied with:

Clamp screws (without indexable inserts).

Note:

For use only under **stable** machining conditions.

Offset-axis drilling is possible up to $V_{max} = 0.25$ mm, e.g. with eccentric adjusting unit No. 239010 – 239012.

Maximum $\varnothing = D + 0.5$ mm achievable by offsetting.

Further sizes available on request.

for inch \varnothing : 1 1/16 inch

Overhang L_A : 116 mm

ABS® shank $\varnothing D_s$: 50 mm

ISO code indexable insert: SOEX 07T308 23-..

Pack of insert screws: 239652 8IP1 (1.3 Nm)

Technical description

ABS® shank $\varnothing D_s$	50 mm
Number of cutting edges Z	1
Reach L_1	81 mm
ISO code indexable insert	SOEX 07T308 23-..

Pack of insert screws	239652 8IP1 (1.3 Nm)
Series	KUB Quatron®
Nominal Ø D	27
for inch Ø	1 1/16 inch
Overhang L _A	116 mm
Drill depth for indexable insert drill up to	3×D
Shank	ABS
Use for drilling	Centre drilling
Use for drilling	limited cross-drilling
Use for drilling	Cross-drilling
Use for drilling	Centre drilling
Use for drilling	Aperture
Use for drilling	oblique exit
Use for drilling	convex
Use for drilling	oblique spot drilling
Through-coolant	yes

Accessories

Torque screwdriver, fixed setting set torque 1,3 Nm	211750 1,3
Torx Plus® insert screw set 10 pieces Drive 8IP1	239652 8IP1