


KOMET KUB Quatron® indexable drill ABS® shank, 4×D, Ø DC: 15 mm

Order data

Order number	235507 15
GTIN	4047109091092
Item class	24P

Description
Application:

With indexable inserts No. 236520 – 236576. Not suitable for machining stainless steel.

Note:

For use only under **stable** machining conditions.

Offset-axis drilling is possible up to $V_{max} = 0.25$ mm, e.g. with eccentric adjusting unit No. 239010 – 239012.

Maximum $\varnothing = D + 0.5$ mm achievable by offsetting.

Further sizes available on request.

Through-coolant: yes

Overhang L_A : 95 mm

ABS® shank $\varnothing D_s$: 50 mm

ISO code indexable insert: SOEX 050204 13-...

Pack of insert screws: 239652 6IP1 (0.6 Nm)

Technical description

Reach L_1	60 mm
ISO code indexable insert	SOEX 050204 13-...
Pack of insert screws	239652 6IP1 (0.6 Nm)
Number of cutting edges Z	1
ABS® shank $\varnothing D_s$	50 mm
Series	KUB Quatron®
Nominal $\varnothing D$	15

Overhang L _A	95 mm
Drill depth for indexable insert drill up to	4×D
Shank	ABS
Through-coolant	yes

Accessories

Torx Plus® insert screw set 10 pieces Drive 6IP1	239652 6IP1
Torque screwdriver, fixed setting set torque 0,6 Nm	211750 0,6