


KOMET KUB Quatron® indexable drill ABS® shank, 4xD, Ø DC: 18 mm

Order data

Order number	235507 18
GTIN	4047109091122
Item class	24P

Description
Application:

With indexable inserts No. 236520 – 236576.

Note:

For use only under **stable** machining conditions.

Offset-axis drilling is possible up to $V_{max} = 0.25$ mm, e.g. with eccentric adjusting unit No. 239010 – 239012.

Maximum $\varnothing = D + 0.5$ mm achievable by offsetting.

Further sizes available on request.

Through-coolant: yes

Overhang L_A : 107 mm

ABS® shank $\varnothing D_s$: 50 mm

ISO code indexable insert: SOEX 060306 18-...

Pack of insert screws: 239652 6IP2 (1.0 Nm)

Technical description

Pack of insert screws	239652 6IP2 (1.0 Nm)
ABS® shank $\varnothing D_s$	50 mm
Number of cutting edges Z	1
Reach L_1	72 mm
ISO code indexable insert	SOEX 060306 18-...
Series	KUB Quatron®
Nominal $\varnothing D$	18

Overhang L _A	107 mm
Drill depth for indexable insert drill up to	4×D
Shank	ABS
Through-coolant	yes

Accessories

Torx Plus® insert screw set 10 pieces Drive 6IP2	239652 6IP2
Torque screwdriver, fixed setting set torque 1,0 Nm	211750 1,0