


**KOMET KUB Quatron® indexable drill ABS® shank, 4×D, Ø DC: 33 mm**

**Order data**

Order number	235507 33
GTIN	4047109097438
Item class	24P

**Description**
**Application:**

With indexable inserts No. 236520 – 236576.

**Note:**

For use only under **stable** machining conditions.

**Offset-axis drilling is possible up to  $V_{max} = 0.25$  mm**, e.g. with eccentric adjusting unit No. 239010 – 239012.

Maximum  $\varnothing = D + 0.5$  mm achievable by offsetting.

Further sizes available on request.

Through-coolant: yes

Overhang  $L_A$ : 172 mm

ABS® shank  $\varnothing D_s$ : 63 mm

ISO code indexable insert: SOEX 090408 32-...

Pack of insert screws: 239652 15IP1 (2.8 Nm)

**Technical description**

ABS® shank $\varnothing D_s$	63 mm
Reach $L_1$	132 mm
Number of cutting edges Z	1
Pack of insert screws	239652 15IP1 (2.8 Nm)
ISO code indexable insert	SOEX 090408 32-...
Series	KUB Quatron®
Nominal $\varnothing D$	33

Overhang L <sub>A</sub>	172 mm
Drill depth for indexable insert drill up to	4×D
Shank	ABS
Through-coolant	yes

---

## Accessories

Torx Plus® insert screw set 10 pieces Drive 15IP1	239652 15IP1
Torque screwdriver, fixed setting set torque 2,8 Nm	211750 2,8