


KOMET KUB Quatron® indexable drill ABS® shank, 4xD, Ø DC: 38 mm

Order data

Order number	235507 38
GTIN	4047109098541
Item class	24P

Description
Application:

With indexable inserts No. 236520 – 236576.

Note:

For use only under **stable** machining conditions.

Offset-axis drilling is possible up to $V_{\max} = 0.25 \text{ mm}$, e.g. with eccentric adjusting unit No. 239010 – 239012.

Maximum $\varnothing = D + 0.5 \text{ mm}$ achievable by offsetting.

Further sizes available on request.

Through-coolant: yes

Overhang L_A : 202 mm

ABS® shank $\varnothing D_s$: 63 mm

ISO code indexable insert: SOEX 120508 44-...

Pack of insert screws: 239652 20IP (6.3 Nm)

Technical description

Number of cutting edges Z	1
Reach L_1	152 mm
ABS® shank $\varnothing D_s$	63 mm
Pack of insert screws	239652 20IP (6.3 Nm)
ISO code indexable insert	SOEX 120508 44-...
Series	KUB Quatron®
Nominal $\varnothing D$	38

Overhang L _A	202 mm
Drill depth for indexable insert drill up to	4×D
Shank	ABS
Through-coolant	yes

Accessories

Torx Plus® insert screw set 10 pieces Drive 20IP	239652 20IP
Torque screwdriver with scale, to take interchangeable blades maximum torque 1600 cNm	659906 1600
8 mm blade with magnet with 1/4 inch bit holder overall length 50 mm	659874 50