


KOMET MicroKom® hi.flex precision boring set, Boring range Ø: 6-125 mm

Order data

Order number	238390 6-125
GTIN	4047109229105
Item class	240

Description
Version:

- **Adjustment accuracy: 0.01 mm per graduation. Adjustment accuracy 0.002 mm Ø using the vernier for adjustments up to 5 mm radial.**
- **Balanced at the 0-position.**

Application:

- **Ø 6 – 25 mm with No. 239925.**
- **Ø 25 – 44 mm with No. 239923 and No. 239920.**
- **Ø 44 – 63 mm with No. 239923 and No. 239921.**
- **Ø 63 – 93 mm with No. 239921.**
- **Ø 90 – 125 mm with No. 239922 and No. 239921.**

Supplied with:

1 precision boring head: No. 238391 AB550® Ø 6 – 125 mm
 1 each cartridge: No. 239920
 No. 239921
 1 bridge: No. 238395 size 90 – 125
 1 serrated body: No. 239923
 1 packing piece: No. 239924
 1 each boring bar: No. 239925 size 6 – 8; size 8 – 12; size 12 – 18; size 18 – 25
 2 indexable inserts: WOHX 02T001 BK6440 no. W00 04120.016440
 4 each indexable inserts: TOGX 06T102 BK60 No. W57 04140.0260

TOGX 090204 BK60 No. W57 14140.0460

1 each flag wrench: Size 5IP; 6IP; 8IP

1 hexagon L-wrench: Size 4 AF

Note:

The system is compatible with the existing ABS and plain shank precision boring components.
Through-coolant: yes

Technical description

Boring range Ø	6 - 125 mm
Shank	ABS
Through-coolant	yes
Series	MicroKom®
Type of product	Boring tool

Accessories

Bridge for MicroKom® hi.flex and MicroKom BluFlex® 2
Boring range Ø 120-155 mm

238395 120-155