

## Garant

**Solid carbide reaming head HPC H7 stainless steel Blind hole, TiAlN, Nominal Ø D: 19 mm**



### Order data

Order number	239735 19
GTIN	4045197707611
Item class	23A

### Description

#### Version:

Interchangeable head reamer system **finish ground for fit IT7**. Cutter geometry matched to the application.

**System concentricity  $\leq 5 \mu\text{m}$  (depending on the head and holder) when mounted.**

With short, straight flutes.

#### Application:

**For blind holes.**

For HPC/HSC reaming.

#### Note:

**Total usable length** =  $L_1$  (arbor No. 239740 / 239745) +  $l$  (interchangeable head No. 239710 to 239735).

Clamping wrench = No. 219987.

Insert for torque wrench = No. 219986.

Further sizes available on request.

Arbor size: 12 mm

Cutter length  $l_1$ : 14 mm

Head length  $l$ : 26 mm

Number of cutting edges  $Z$ : 8

Feed  $f$  in stainless steel  $< 900 \text{ N/mm}^2$ : 0.35 mm/rev.

### Technical description

Feed $f$ in stainless steel $< 900 \text{ N/mm}^2$	0.35 mm/rev.
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Number of cutting edges Z	8
Nominal Ø D	19 mm
Arbor size	12 mm
Head length l	26 mm
Cutter length l <sub>1</sub>	14 mm
Width across flats	10 mm
Coating	TiAlN
Tool material	Solid carbide
Standard	Manufacturer's standard
Hole tolerance	H7
Application for type of drilling	for blind holes
Machining strategy	HPC
Through-coolant	yes
Semi-Standard	yes
suitable arbor	GARANT TopCut
Type of product	Cutter insert for reaming