

Garant
Boring bar, steel, right-hand, Shank Ø / insert size: 25/12 mm

Order data

Order number	250034 25/12
GTIN	4062406082949
Item class	21U

Description

Boring bar, steel 25/12 mm Shank Ø D_s: 25 mm

ISO code toolholder: A25X DCLNR/L12

Setting angle κ: 95 degrees

suitable indexable insert: CN.. 1204..

Minimum pre-drill Ø D_{min}: 29.5 mm

Centre offset L₃: 17 mm

Technical description

ISO code toolholder	A25X DCLNR/L12
Setting angle κ	95 degrees
Insert size	12 mm
Centre offset L ₃	17 mm
Shim	259033 2
Minimum pre-drill Ø D _{min}	29.5 mm
Shim screw	259027 2
Overall length L	225 mm
Overhang L ₁	125 mm
Clamping height L ₂	24.3 mm
suitable indexable insert	CN.. 1204..
Clamp, screw, O-ring	259035 4

Shank Ø D _s	25 mm
Application type	right-hand
Boring depth up to	3×D
Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar