

**CNMG 09T304, Grade: HBT130****Order data**

Order number	250090 HBT130
GTIN	4062406256043
Item class	22D

Description

CNMG 09T304 HBT130 Grade: HBT130
Chip breaker: MF
Cutting depth a_p : 0.5 - 2.5 mm
Feed f : 0.15 - 0.45 mm/rev.
Cutting speed v_c main application: 40 - 220 m/min

Technical description

Grade	HBT130
Cutting conditions	slightly interrupted
Main application	M
Cutting depth a_p	0.5 - 2.5 mm
Tool material	Carbide
Number of changes/inserts	4
Coating	TiCN

ISO code indexable insert	CNMG 09T304
Feed f	0.15 - 0.45 mm/rev.
Corner radius	0.4 mm
Finishing/roughing assignment	Finishing
Chip breaker	MF
Cutting speed v_c main application	40 - 220 m/min
Type of product	Indexable insert for turning