

**CNMG 120404, Grade: CA025P****Order data**

Order number	250102 CA025P
GTIN	4960664857180
Item class	25E

Description

CNMG 120404 CA025P Grade: CA025P

Chip breaker: PQ

Cutting depth a_p : 0.2 - 2.5 mm

Feed f : 0.13 - 0.4 mm/rev.

Cutting speed v_c main application: 105 - 435 m/min

Technical description

Grade	CA025P
Corner radius	0.4 mm
Tool material	Carbide
Finishing/roughing assignment	Finishing
Chip breaker	PQ
Cutting depth a_p	0.2 - 2.5 mm
Main application	P
Cutting speed v_c main application	105 - 435 m/min

Feed f	0.13 - 0.4 mm/rev.
Cutting conditions	slightly interrupted
Coating	CVD
ISO code indexable insert	CNMG 120404
Number of changes/inserts	4
Type of product	Indexable insert for turning