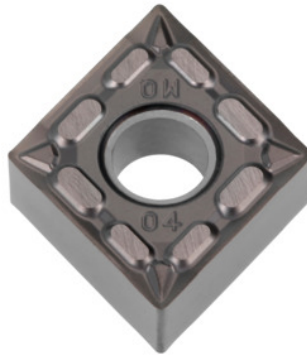



CNMG 120404, Grade: PR015S

Order data

Order number	250102 PR015S
GTIN	4960664837090
Item class	25E

Description

CNMG 120404 PR015S Grade: PR015S
 Chip breaker: MQ
 Cutting depth a_p : 0.2 - 1.5 mm
 Feed f : 0.05 - 0.18 mm/rev.
 Cutting speed v_c main application: 25 - 70 m/min

Technical description

Cutting conditions	slightly interrupted
Main application	S
Cutting speed v_c main application	25 - 70 m/min
Feed f	0.05 - 0.18 mm/rev.
Chip breaker	MQ
Corner radius	0.4 mm
Tool material	Carbide
Finishing/roughing assignment	Finishing

Grade	PR015S
Cutting depth a_p	0.2 - 1.5 mm
Coating	Megacoat Hard
ISO code indexable insert	CNMG 120404
Number of changes/inserts	4
Type of product	Indexable insert for turning