


CNMG 120404 wiper, Grade: CA025P

Order data

Order number	250103 CA025P
GTIN	4960664863174
Item class	25E

Description

CNMG 120404 wiper CA025P Grade: CA025P
 Chip breaker: WP
 Cutting depth a_p : 0.2 - 2.5 mm
 Feed f : 0.13 - 0.4 mm/rev.
 Cutting speed v_c main application: 105 - 435 m/min

Technical description

Cutting conditions	slightly interrupted
Finishing/roughing assignment	Finishing
Cutting depth a_p	0.2 - 2.5 mm
Tool material	Carbide
Feed f	0.13 - 0.4 mm/rev.
Grade	CA025P
Main application	P
Cutting speed v_c main application	105 - 435 m/min

Chip breaker	WP
Coating	CVD
ISO code indexable insert	CNMG 120404
Number of changes/inserts	4
Type of product	Indexable insert for turning