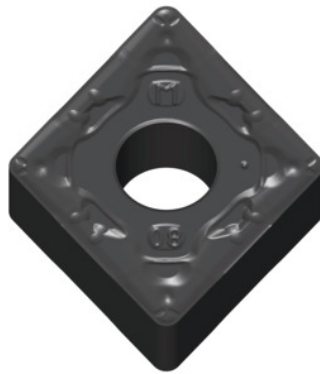


**Garant**
**CNMG 09T308, Grade: HB7210-1**


### Order data

Order number	250152 HB7210-1
GTIN	4062406058876
Item class	21G

### Description

CNMG 09T308 HB7210-1 Grade: HB7210-1  
 Chip breaker: GM  
 Tolerance: M  
 Cutting depth  $a_p$ : 0.4 - 6.5 mm  
 Feed  $f$ : 0.3 - 0.7 mm/rev.  
 Cutting speed  $v_c$  main application: 100 - 450 m/min

### Technical description

Cutting speed $v_c$ main application	100 - 450 m/min
Cutting conditions	slightly interrupted
Cutting depth $a_p$	0.4 - 6.5 mm
Chip breaker	GM
Grade	HB7210-1
Corner radius	0.8 mm
Feed $f$	0.3 - 0.7 mm/rev.

Tool material	Carbide
Main application	K
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Coating	TiCN
ISO code indexable insert	CNMG 09T308
Number of changes/inserts	4
Tolerance	M
Type of product	Indexable insert for turning