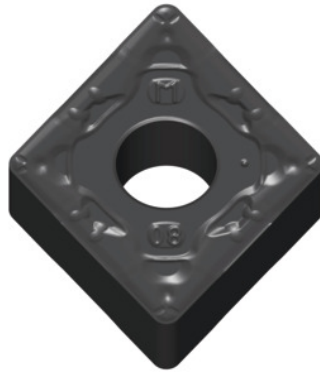


**Garant**
**CN.G 120404, Grade: HB7210-1**


### Order data

Order number	250156 HB7210-1
GTIN	4062406058883
Item class	21G

### Description

CN.G 120404 HB7210-1 Grade: HB7210-1  
 Chip breaker: GM  
 Tolerance: M  
 Cutting depth  $a_p$ : 0.4 - 6.5 mm  
 Feed  $f$ : 0.3 - 0.7 mm/rev.  
 Cutting speed  $v_c$  main application: 100 - 450 m/min

### Technical description

Grade	HB7210-1
Tool material	Carbide
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Corner radius	0.4 mm
Cutting conditions	slightly interrupted
Main application	K
Chip breaker	GM

Cutting speed $v_c$ main application	100 - 450 m/min
Feed $f$	0.3 - 0.7 mm/rev.
Cutting depth $a_p$	0.4 - 6.5 mm
Coating	TiCN
ISO code indexable insert	CNMG 120404
Number of changes/inserts	4
Tolerance	M
Type of product	Indexable insert for turning