

Garant**CN.G 120408, Grade: HB7215**

Order data

Order number	250158 HB7215
GTIN	4045197661241
Item class	21G

Description

CN.G 120408 HB7215 Grade: HB7215
Chip breaker: GM
Tolerance: M
Cutting depth a_p : 1 - 5 mm
Feed f : 0.25 - 0.6 mm/rev.
Cutting speed v_c main application: 180 - 300 m/min

Technical description

Chip breaker	GM
Cutting depth a_p	1 - 5 mm
Cutting speed v_c main application	180 - 300 m/min
Corner radius	0.8 mm
Main application	K
Cutting conditions	heavily interrupted
Feed f	0.25 - 0.6 mm/rev.

Grade	HB7215
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	CNMG 120408
Number of changes/inserts	4
Tolerance	M
Type of product	Indexable insert for turning