

Garant**CNMG 120412, Grade: HB7215**

Order data

Order number	250160 HB7215
GTIN	4045197661364
Item class	21G

Description

CNMG 120412 HB7215 Grade: HB7215

Chip breaker: GM

Tolerance: M

Cutting depth a_p : 1 - 5 mm

Feed f : 0.25 - 0.6 mm/rev.

Cutting speed v_c main application: 180 - 300 m/min

Technical description

Cutting conditions	heavily interrupted
Cutting depth a_p	1 - 5 mm
Main application	K
Cutting speed v_c main application	180 - 300 m/min
Feed f	0.25 - 0.6 mm/rev.
Corner radius	1.2 mm
Chip breaker	GM

Grade	HB7215
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	CNMG 120412
Number of changes/inserts	4
Tolerance	M
Type of product	Indexable insert for turning