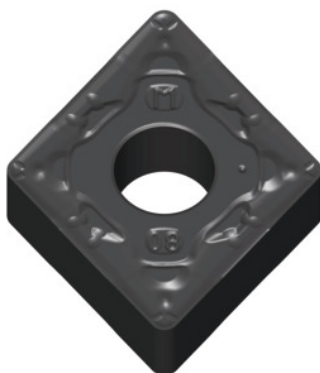


Garant**CNMG 120416, Grade: HB7210-1**

Order data

Order number	250162 HB7210-1
GTIN	4062406058920
Item class	21G

Description

CNMG 120416 HB7210-1 Grade: HB7210-1

Chip breaker: GM

Tolerance: M

Cutting depth a_p : 0.4 - 6.5 mmFeed f : 0.3 - 0.7 mm/rev.Cutting speed v_c main application: 100 - 450 m/min

Technical description

Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Corner radius	1.6 mm
Cutting depth a_p	0.4 - 6.5 mm
Cutting speed v_c main application	100 - 450 m/min
Cutting conditions	slightly interrupted
Tool material	Carbide
Chip breaker	GM

Grade	HB7210-1
Main application	K
Feed f	0.3 - 0.7 mm/rev.
Coating	TiCN
ISO code indexable insert	CNMG 120416
Number of changes/inserts	4
Tolerance	M
Type of product	Indexable insert for turning