

**CNMG 09T304, Grade: HBT130****Order data**

Order number	250188 HBT130
GTIN	4062406256104
Item class	22D

Description

CNMG 09T304 HBT130 Grade: HBT130

Chip breaker: MM

Cutting depth a_p : 0.5 - 5 mm

Feed f : 0.12 - 0.45 mm/rev.

Cutting speed v_c main application: 40 - 220 m/min

Technical description

Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Feed f	0.12 - 0.45 mm/rev.
Grade	HBT130
Corner radius	0.4 mm
Chip breaker	MM
Cutting conditions	slightly interrupted
ISO code indexable insert	CNMG 120404

Coating	TiCN
Number of changes/inserts	4
Cutting speed v_c main application	40 - 220 m/min
Main application	M
Tool material	Carbide
Cutting depth a_p	0.5 - 5 mm
Type of product	Indexable insert for turning