


**CNMG 120404, Grade: HBT130**

**Order data**

Order number	250196 HBT130
GTIN	4062406256128
Item class	22D

**Description**

CNMG 120404 HBT130 Grade: HBT130  
 Chip breaker: MM  
 Cutting depth  $a_p$ : 0.5 - 5 mm  
 Feed  $f$ : 0.12 - 0.45 mm/rev.  
 Cutting speed  $v_c$  main application: 40 - 220 m/min

**Technical description**

Main application	M
Cutting depth $a_p$	0.5 - 5 mm
Corner radius	0.4 mm
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Chip breaker	MM
Coating	TiCN
Tool material	Carbide

Feed f	0.12 - 0.45 mm/rev.
Cutting conditions	slightly interrupted
Cutting speed $v_c$ main application	40 - 220 m/min
Grade	HBT130
ISO code indexable insert	CNMG 120404
Number of changes/inserts	4
Type of product	Indexable insert for turning