


**CNMG 120404, Grade: PR005S**

**Order data**

Order number	250210 PR005S
GTIN	4960664836390
Item class	25E

**Description**

CNMG 120404 PR005S Grade: PR005S  
 Chip breaker: MU  
 Cutting depth  $a_p$ : 0.5 - 4 mm  
 Feed  $f$ : 0.05 - 0.15 mm/rev.  
 Cutting speed  $v_c$  main application: 30 - 90 m/min

**Technical description**

Chip breaker	MU
Cutting speed $v_c$ main application	30 - 90 m/min
Corner radius	0.4 mm
Cutting conditions	continuous
Tool material	Carbide
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Grade	PR005S
Feed $f$	0.05 - 0.15 mm/rev.

Main application	S
Cutting depth $a_p$	0.5 - 4 mm
Coating	Megacoat Hard
ISO code indexable insert	CNMG 120404
Number of changes/inserts	4
Type of product	Indexable insert for turning