

**CNMG 120404 wiper, Grade: CA025P****Order data**

Order number	250211 CA025P
GTIN	4960664863228
Item class	25E

Description

CNMG 120404 wiper CA025P Grade: CA025P

Chip breaker: WQ

Cutting depth a_p : 1 - 3.5 mm

Feed f : 0.15 - 0.35 mm/rev.

Cutting speed v_c main application: 70 - 420 m/min

Technical description

Corner radius	0.4 mm
Cutting conditions	slightly interrupted
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Main application	P
Cutting speed v_c main application	70 - 420 m/min
Chip breaker	WQ
Cutting depth a_p	1 - 3.5 mm
Feed f	0.15 - 0.35 mm/rev.

Grade	CA025P
Tool material	Carbide
Coating	CVD
ISO code indexable insert	CNMG 120404
Number of changes/inserts	4
Type of product	Indexable insert for turning