


CNMG 120408, Grade: CA025P

Order data

Order number	250212 CA025P
GTIN	4960664863457
Item class	25E

Description

CNMG 120408 CA025P Grade: CA025P

Chip breaker: PS

Cutting depth a_p : 1 - 3.5 mm

Feed f : 0.15 - 0.35 mm/rev.

Cutting speed v_c main application: 70 - 420 m/min

Technical description

Chip breaker	PS
Main application	P
Cutting conditions	slightly interrupted
Grade	CA025P
Cutting speed v_c main application	70 - 420 m/min
Feed f	0.15 - 0.35 mm/rev.
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Corner radius	0.8 mm

Tool material	Carbide
Cutting depth a_p	1 - 3.5 mm
Coating	CVD
ISO code indexable insert	CNMG 120408
Number of changes/inserts	4
Type of product	Indexable insert for turning